

TRANSFER RELEASE FILM - Cad Lettering

One side glossy release film for co-extrusion of PVC or PU.
Anti-blocking treatment on the back side.
Heat stabilized for better dimensional stability.

PROPERTY	Unit	Method	Value 75 µ	VALUE 100 µ
Total weight	gr/m2	internal	107 - 110	142 - 145
Tensile strength (md)	Kg/cm2	ASTM D 882	1500 - 2500	1600 - 2500
Tensile strength (td)	Kg/cm2	ASTM D 882	1800 - 2800	1700 - 2800
Elongation at break (md)	%	ASTM D 882	100 - 200	100 - 200
Elongation at break (td)	%	ASTM D 882	100 - 200	100 - 200
Shrinkage (md) (150°C x 30 minutes)	%	ASTM D 1204	< 0,3	< 0,3
Shrinkage (td) (150°C x 30 minutes)	%	ASTM D 1204	< 0,3	< 0,3
Friction coefficient	%	ASTM D 257		< 10 ¹⁰
FRICITION COEFFICIENT	Static	internal	avg 0,4	avg 0,4
FRICITION COEFFICIENT	Cinetic	internal	avg 0,3	avg 0,3

The above information is given in good faith and is generally reliable. However, the customer will have to examine the suitability of the film for individual application. Hence no general or particular warranty for the applications of the film is offered by us. The above information is liable to change due to innovation and improvement in the manufacturing process. We assume no liability for any infringement of any patent, copyright or design on the part of the customer while exploiting the film for different end-uses.

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