

## TRANSFER RELEASE FILM - Cad Lettering

Hazy film for co-extrusion of PVC or PU.  
Anti-blocking treatment on the back side.  
Heat stabilized for better dimensional stability.

PROPERTY	Unit	Method	Value 75 µ	VALUE 100 µ
Thickness variation	mic	by weight	72 - 78	95 - 105
Coating weight	gr/m <sup>2</sup>	internal	9.52	3 - 5
Tensile strength (md)	Kg/cm <sup>2</sup>	ASTM D 882	1500 - 2500	1600 - 2500
Tensile strength (td)	Kg/cm <sup>2</sup>	ASTM D 882	1800 - 2800	1700 - 2800
Elongation at break (md)	%	ASTM D 882	100 - 200	100 - 200
Elongation at break (td)	%	ASTM D 882	100 - 200	100 - 200
Shrinkage (md) (150°C x 30 minutes)	%	ASTM D 1204	< 0,3	< 0,3
Shrinkage (td) (150°C x 30 minutes)	%	ASTM D 1204	< 0,3	< 0,3
Friction coefficient	Static	internal	< 10 <sup>10</sup>	avg 0,4
Friction coefficient	Cinetic	internal		avg 0,3

The above information is given in good faith and is generally reliable. However, the customer will have to examine the suitability of the film for individual application. Hence no general or particular warranty for the applications of the film is offered by us. The above information is liable to change due to innovation and improvement in the manufacturing process. We assume no liability for any infringement of any patent, copyright or design on the part of the customer while exploiting the film for different end-uses.

Revision: february 2010