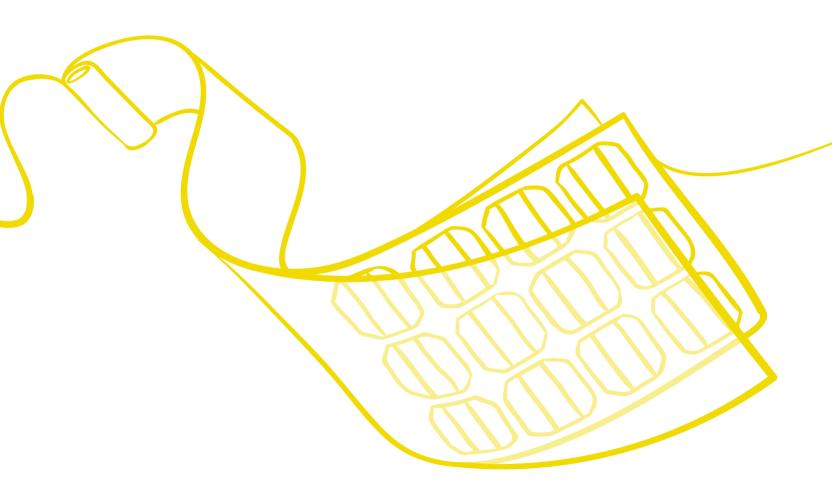
COVEME **PHOTOVOLTAIC**

Backsheets and Frontsheets for PV modules

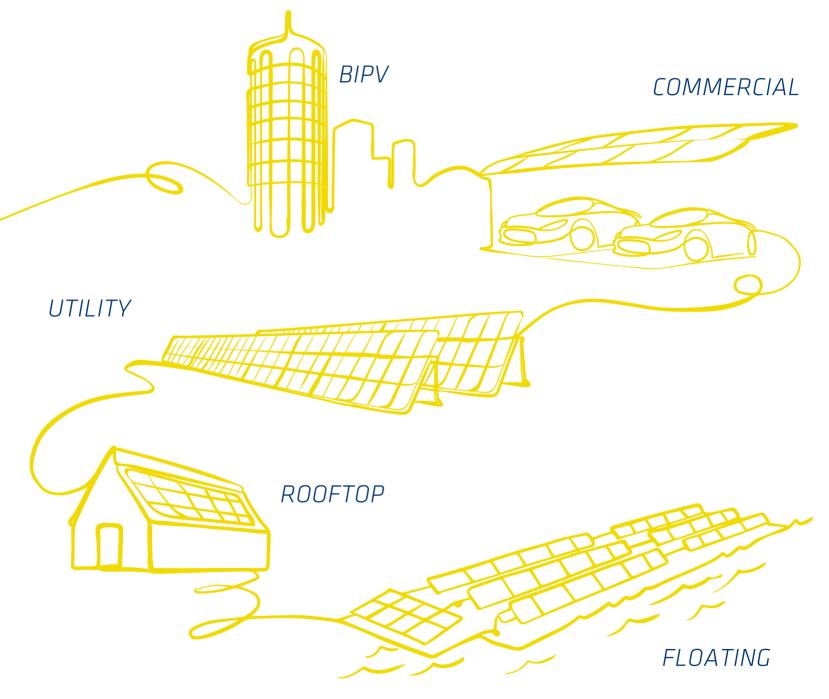




THE VALUE OF INNOVATION

2020

HIGH QUALITY BACKSHEETS FOR:





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COVEME TODAY

OVER 50 GW OF INSTALLATIONS WORLDWIDE IN 20 YEARS OF ACTIVITY AS BACKSHEET AND FRONTSHEET PRODUCER



OVER 50 YEARS of know-how in converting polyester film.

15 GW BACKSHEET AND FRONTSHEET PRODUCTION capacity per year

Worldwide **COMMERCIAL AND LOGISTIC NETWORK**





standards.



PRODUCTION

RESEARCH & DEVELOPMENT

Coveme has been converting polyester film for over 50 years and has successfully developed sophisticated technologies in the production of high-tech films for various industries. Clients' specifications are defined individually and monitored throughout the whole production chain, including suppliers, logistics and service process.



Our laboratories have always been one of the most advanced and strong points of the company, where our technological and operative know how is at complete disposal of the clients' needs. Coveme's research in photovoltaics focuses on the reliability of our products that guarantee our customers higher productivity, maximum module power output and the best cost efficiency.



15 GW LAMINATION AND COATING proprietary production capacity

FULLY AUTOMATED processes

CUSTOMIZED rolls. sheets and **PUNCHED** formats

14 production lines

LAMINATION, SURFACE TREATMENT, HEAT STABILIZATION, COATING, SLITTING

3 R&D LABORATORIES in Europe and Asia Highly SOPHISTICATED EQUIPMENT **CUSTOMIZED RESEARCH PROJECTS** for clients Dedicated INNOVATION TEAM Strong academic and industrial **PARTNERSHIPS**

QUALITY

The choice of a quality backsheet or frontsheet is fundamental for the performance and durability of a PV module. Coveme's dyMat[®] products are made of specifically developed polymers, adhesives and coatings to guarantee full protection and insulation of the module during its entire lifetime. Coveme's production processes are subject to rigid and well defined quality protocols and are ISO 9001:2015 certified. 20 years of continuous investments in product and process innovation dedicated to the photovoltaic industry make Coveme the most reliable and longstanding supplier of quality materials in the market today.



SUSTAINABILITY

Coveme is well aware of its responsibility in terms of environment and social wellbeing. This is reflected not only in what we produce but also how we produce, which means a lean and green production technology and strategic partnerships with our customers and suppliers. The company continuously optimizes its emission treatments, waste disposal and energy resources and actively pushes forward sustainability.



LONG HISTORY OF HIGH QUALITY backsheets and frontsheets Guaranteed DURABILTY AND PERFORMANCE SPECIFIC AND EFFICIENT base materials International CERTIFIED STANDARDS through ISO 9001:2015 CONSTANT INVESTMENT in product and process innovation **ENERGY SELF-CONSUMPTION** through installed solar panels

PARTIAL SELF-POWERING production lines

RECYCLING AND REUSE of packaging material

REPLACEMENT OF SINGLE-USE plastic materials



GREEN PHOTOVOLTAICS

MEMBERSHIPS

PV panel waste presents an environmental challenge which can be transformed into an economic opportunity if addressed seriously and on time. Global legislation moves more and more towards a restriction of PV module components and consider the chemical composition of backsheet for its impact on disposal costs and environment. Coverne is at the forefront investing continuously into green production, the use of recycled raw materials and environmental friendly disposal processes with a special focus on circular economy.







GREEN PRODUCT: The polyester film inside dyMat[®] backsheets and frontsheets can be fully recycled









CRADLE-TO-CRADLE PROJECT : Scrap is converted into new PET for the manufacturing of backsheets and frontsheets

EOL AND LCA: Close collaboration with official bodies to promote scientific studies and findings

ECODESIGN AND ECOLABELLING: 100% Compliance with all existing regulations



COVEME PHOTOVOLTAIC DIVISION

Coveme develops and manufactures multilayer polymer laminates for solar panels which provide electrical insulation and protect solar cells from humidity and other atmospheric agents. This guarantees the duration and correct functioning of the solar module for up to 30 years.

With an internal production capacity of 15GW and a 20 year long experience in supplying the photovoltaic industry, Coverne is today one of the top three suppliers of backsheets and frontsheets for pv modules in the market. The company's dyMat[®] range of solar panel films offers solutions for all types of pv modules in any installation environment. dyMat[®] photovoltaic laminates feature a wide choice of polyester and fluorinated materials, mono and multilayer structures and several output enhancing options. The use of recyclable materials as well as the recent introduction of recycled polyester film (rPET) as base materials are the result of specific research projects in collaboration with suppliers and scientific institutes and complete the range from a sustainable point of view.

Today over 50 GW of solar panels installed worldwide are protected by dyMat[®] pv backsheet and frontsheet and confirm the guaranteed and certified product performance of Coverne's photovoltaic materials.

BACKSHEET AND FRONTSHEET SOLUTIONS for any module type **20 YEARS OF EXPERIENCE** in supplying the PV industry **15 GW** current internal **PRODUCTION CAPACITY** Certified insulation and protection for **UP TO 30 YEARS** 50 GW OF SOLAR PANELS INSTALLED worldwide protected by dyMat[®]



PRODUCT RANGE

1000 VDC PET BASED BACKSHEETS

dyMat® White Double Layer Pet

dyMat® PYE SPV-SPV L dyMat® SPV L 305 dyMat® PYE 3000-3000 L

dyMat® Monolayer White Pet

dyMat[®] PYE MONO L dyMat[®] PYE MONO LT dyMat[®] PYE MONO L PLUS dyMat[®] Clear Monolayer Pet dyMat[®] Clr PYE MONO CX dyMat[®] Black Double Layer Pet dyMat[®] Bk PYE SPVL

1500 VDC PET BASED BACKSHEETS

dyMat[®] White Double Layer Pet dyMat[®] HDPYE SPV C dyMat[®] HDPYE SPV L dyMat[®] Clear Double Layer Pet

dyMat® CIr HDPYE CX

1000/1500 VDC TEDLAR BASED BACKSHEETS

dyMat[®] White Tedlar Based 1000 VDC dyMat[®] TsL 50/250 dyMat[®] TsL 75/150 dyMat[®] TsL 100/190 dyMat[®] Clear Tedlar Based 1000 VDC dyMat[®] TsL 50/158

17 dyMat® TsL 50/285 dyMat® TsL 50/350 dyMat® Clear Tedlar Based 1500 VDC dyMat® Clr TsL 50/285 19 1000/1500 VDC PVDF BASED BACKSHEETS dyMat® PVDF Based 1000 VDC 21 dyMat® KL 50/250 dyMat® KL 50/250 dyMat® KL 100/190 dyMat® VDF Based 1500 VDC dyMat® KL 50/285 25 1000 - 1500 VDC DYMAT® FRONTSHEETS 27 dyMat® Clear Frontsheets dyMat® ClrFS PYE MONO CXG (1000VDC) dyMat® ClrFS HDPYE CXG (1500VDC) dyMat® ClrFS HDPYE CXG (1500VDC) dyMat® Floating PV Systems dyMat® Floating PV Systems dyMat® CPV - CSP dyMat® Backcontact technology 31 dyMat® Retro fitting laminates	33
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dyMat [©] EPE	
dyMat [⊚] E	

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and chemical solvents corrosion. CELL SIDE >>pag.8 PRIMER Bestseller **PYE SPV® - SPV L® HIGH GRADE PET** PET Hydrolysis Resistant Électrical Grade **CERTIFIED QUALITY** TÜVRheinland Extra Thick > 300µm PET Я 🖇 јет White **PYE SPV® L 305** Hydrolysis Resistant UV Stable **PYE SPV® - SPV-L®** AIR SIDE **PYE SPV® L 305** PYE 3000° - 3000 L°

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dyMat[®] WHITE DOUBLE LAYER PET

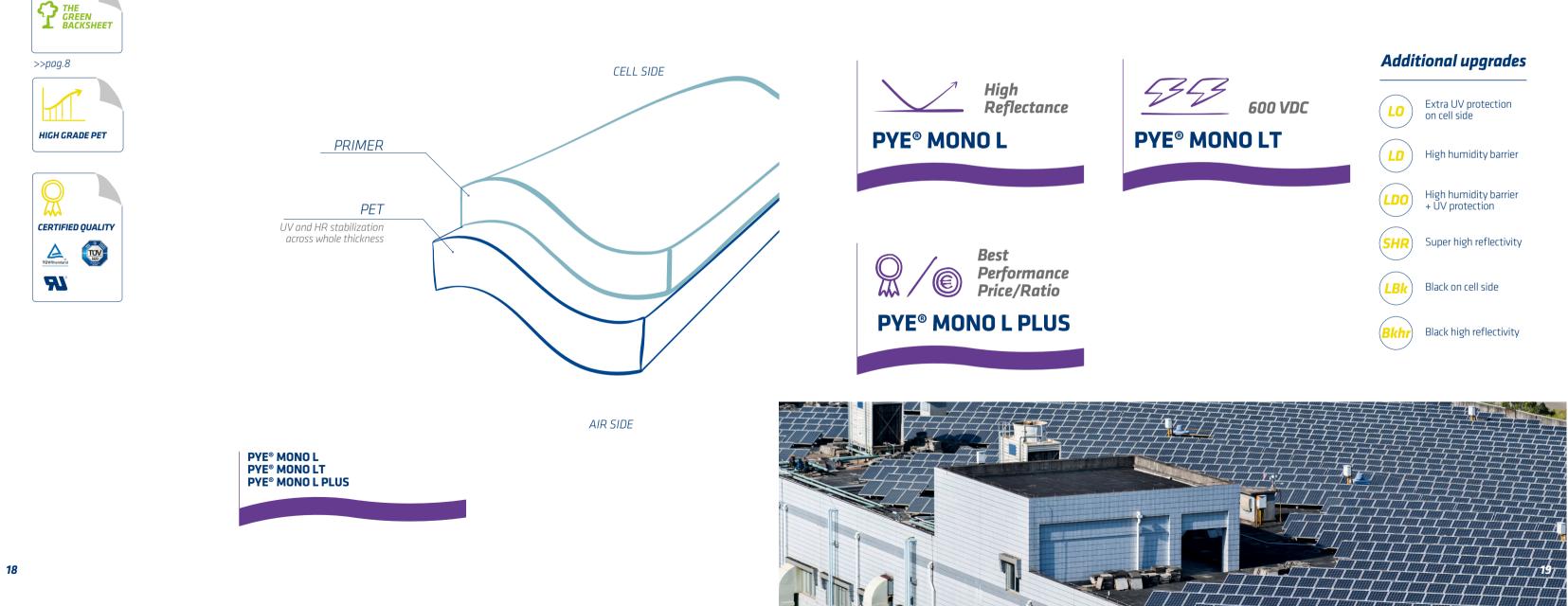
Coveme's most selling backsheet, with over 250 million m² sold worldwide and successfully proven in the market for more than 10 years. It features a special high-grade PET able to guarantee more than DHT 2500 hrs, PCT(HAST) 72 hrs and more than 400 kWh/m² of UV irradiation resistance. Additionally, the dyMat[®] PYE series provides a high adhesion strength to all types of encapsulants, excellent resistance to sand, salt mist, ammonia

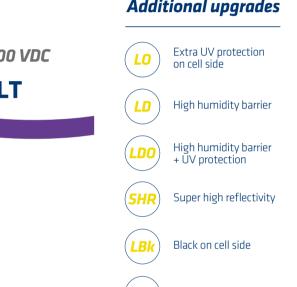


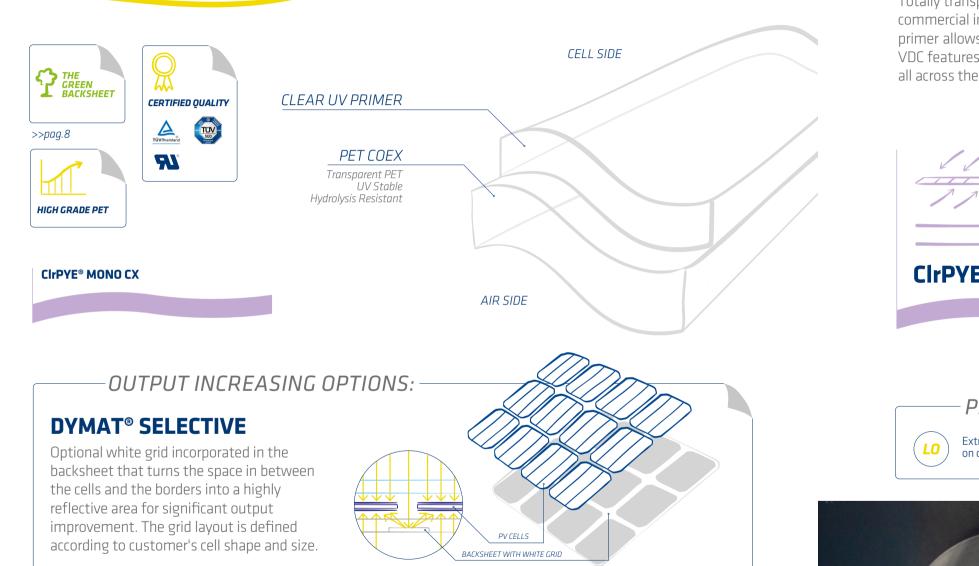


dyMat[®] MONOLAYER WHITE PET

This new generation of backsheet from Coverne is based on a single PET layer (Mono Layer) that features superior resistance to UV and hydrolysis thanks to its bulk technology. Contrarily to the co-extrusion technology, the bulk technology features the UV protection all across the whole thickness of the single PET layer. Coverne's monolayer backsheet shows excellent performances in the combined UV+DHT tests, and features an intrinsic high reflectivity.







DYMAT[®] HMIRROR LR >>paq. 50

It is possible to use dyMat[®]HMirror LR reflective laminates for retro-fitting of PV installations to increase the final output.





Totally transparent high grade polyester backsheets for bifacial or standard modules in BIPV, utility, greenhouse, commercial installations, and grid or off grid application. This new generation of clear backsheets with special UV primer allows to replace standard backsheets for high transparency solutions. dyMat[®] Clear Monolayer for 1000 VDC features superior resistance to UV and hydrolysis thanks to its bulk technology which features UV protection all across the whole thickness.



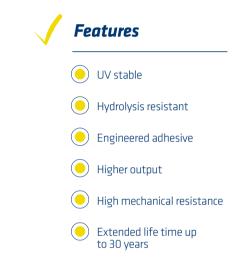
Totally Transparent

CIrPYE® MONO CX

PRIMER TYPES Extra UV protection on cell side



dyMat[®] CLEAR MONOLAYER PET





CELL SIDE >>pag.8 BLACK PRIMER HIGH GRADE PET PET $\overleftarrow{}$ Hydrolysis Resistant Electrical Grade **CERTIFIED QUALITY** TÜVRheinland **A**L° PET Black Hydrolisys Resistant UV Stable AIR SIDE **BK PYE SPV L®**

dyMat[®] BLACK DOUBLE LAYER PET

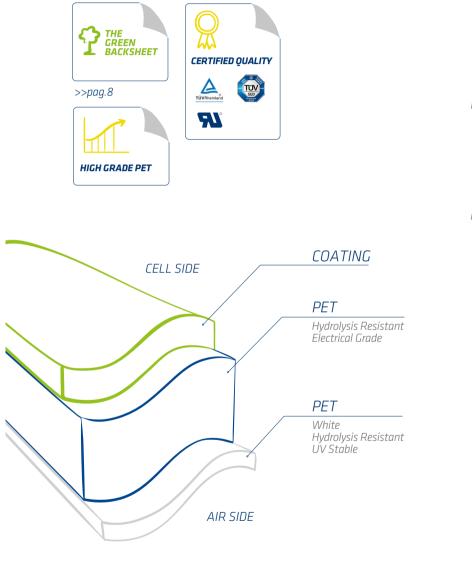
Coveme's black backsheet is the most suitable solution for the best color fit of all-black PV modules, mainly applied for roof-top and facades installations. It features a black primer on the cell side and a black PET on the air side of the backsheet and it is based on special high-grade PET able to guarantee more than DHT 2500 hrs, PCT(HAST) 72 hrs and more than 400 kWh/m2 of UV irradiation resistance. Additionally, the dyMat[®] Bk PYE series provides a high adhesion strength to all types of encapsulants, excellent resistance to sand, salt mist, ammonia and chemical solvents corrosion.



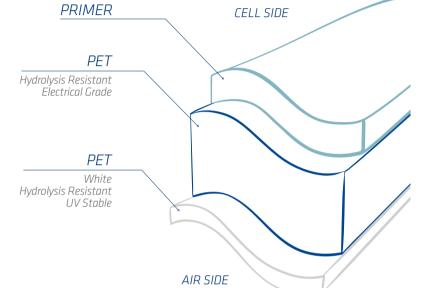
BK PYE® SPV L







HDPYE® SPV C



dyMat[®] WHITE DOUBLE LAYER PET

Coveme's PET backsheets for 1500V have a proven track record being employed in the world's first 1500V project and further major ongoing 1500V plants. It features thicker inner PET layers in order to comply with the new IEC rules for 1500V insulation. It guarantees more than DHT 2500 hrs, PCT(HAST) 72 hrs and more than 400 kWh/m2 of UV irradiation resistance. Additionally, the dyMat[®] HDPYE series provides a high adhesion strength to all types of encapsulants, excellent resistance to sand, salt mist, ammonia and chemical solvents corrosion.



	High Reflectance
4	1500 VDC

OO VDC (in oil)

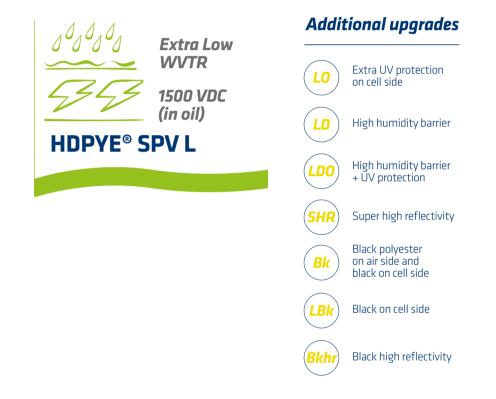
Extra

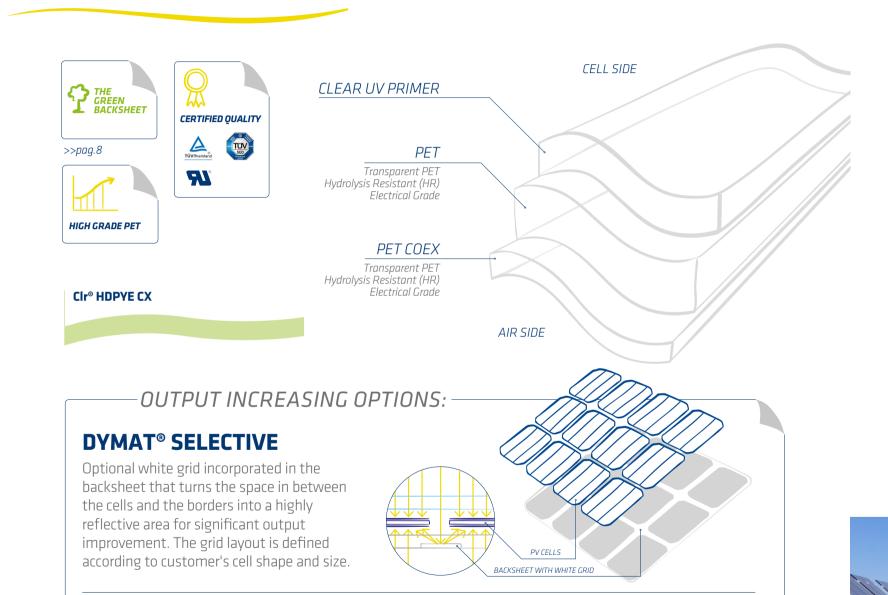
HDPYE[®] SPV C

HDPYE® SPV L



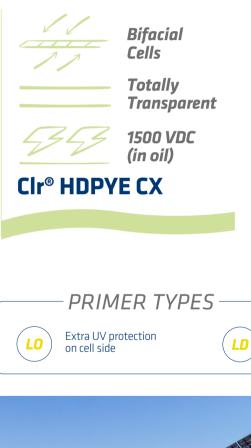






dyMat[®] CLEAR DOUBLE LAYER PET

Totally transparent high grade polyester based backsheets for bifacial or standard modules in BIPV, utility, greenhouse, commercial installations, and grid or off grid application. This new generation of clear backsheets with special UV primer allows to replace standard backsheets for high transparency solutions. dyMat [®] Clear Double Layer for 1500 VDC features a thicker inner PET layers in order to comply with the new IEC rules for 1500V insulation and has a proven track record being employed in the world's first bifacial 1500V installation.



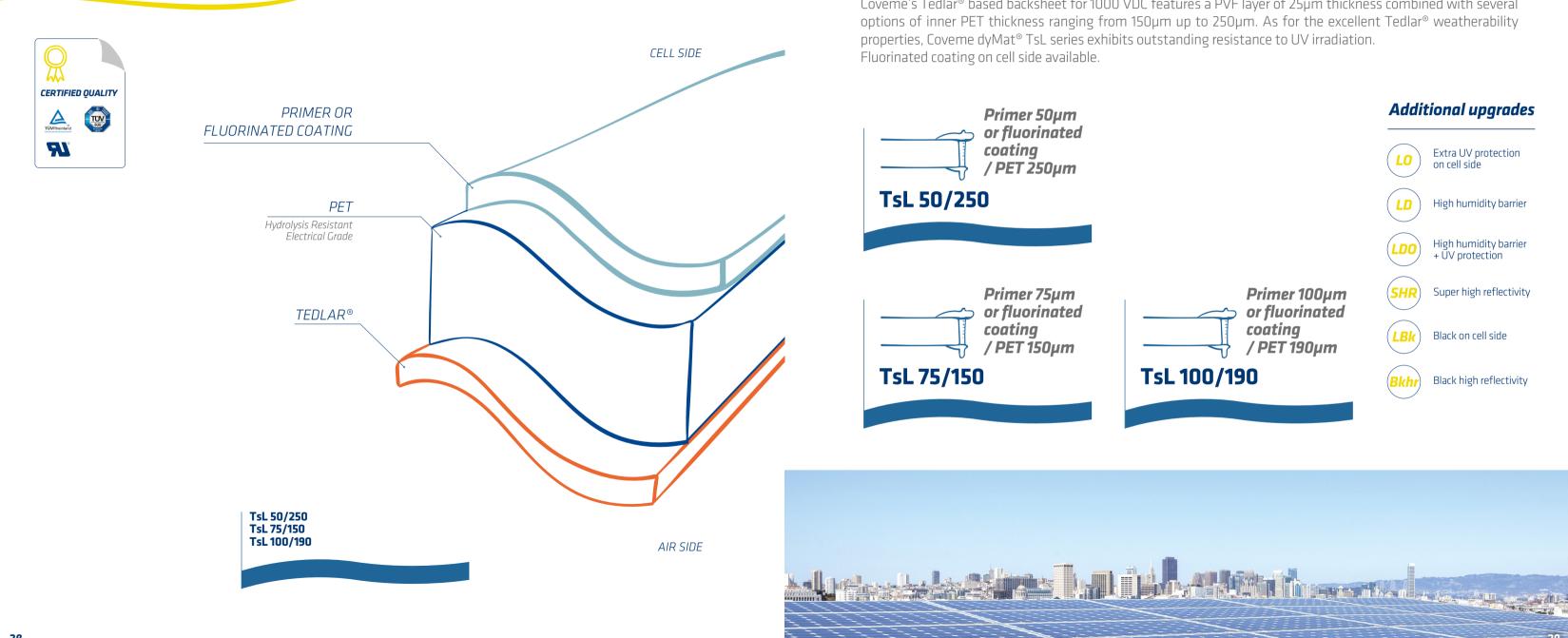
DYMAT[®] HMIRROR LR >>pag. 50

It is possible to use dyMat[®]HMirror LR reflective laminates for retro-fitting of PV installations to increase the final output.



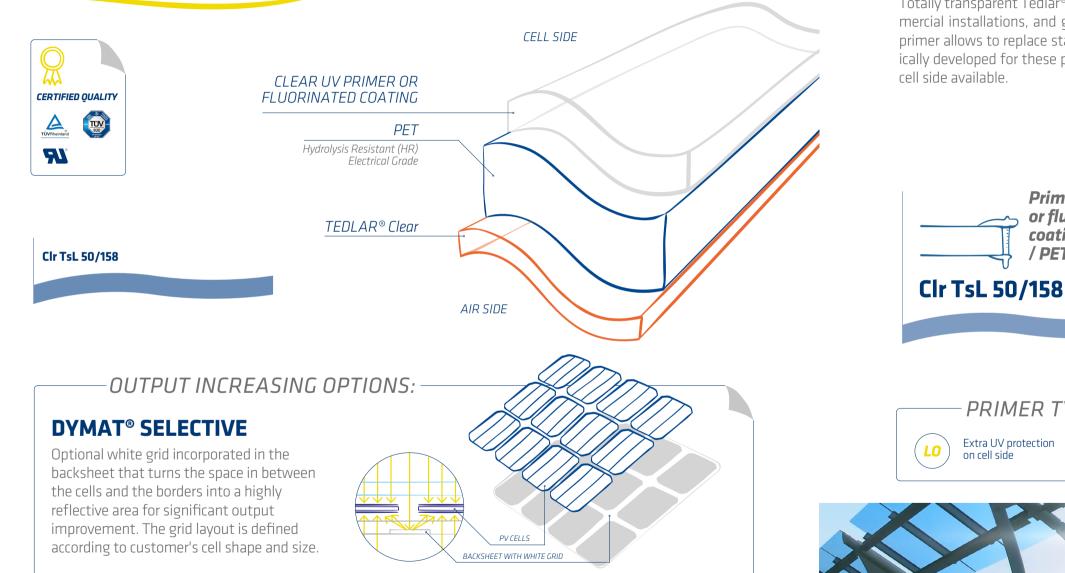






dyMat[®] WHITE TEDLAR[®] BASED

Coveme's Tedlar[®] based backsheet for 1000 VDC features a PVF layer of 25µm thickness combined with several



Primer 50um

or fluorinated

/ PET 158µm

coating

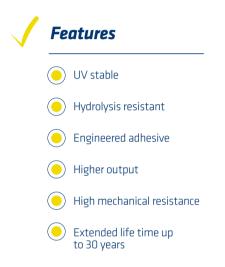
Totally transparent Tedlar[®] based backsheets for bifacial or standard modules in BIPV, utility, greenhouse, commercial installations, and grid or off grid application. This new generation of clear backsheets with special UV primer allows to replace standard backsheets for high transparency solutions. The primer and adhesives specifically developed for these products provide an extra high resistance to UV and humidity. Fluorinated coating on cell side available.

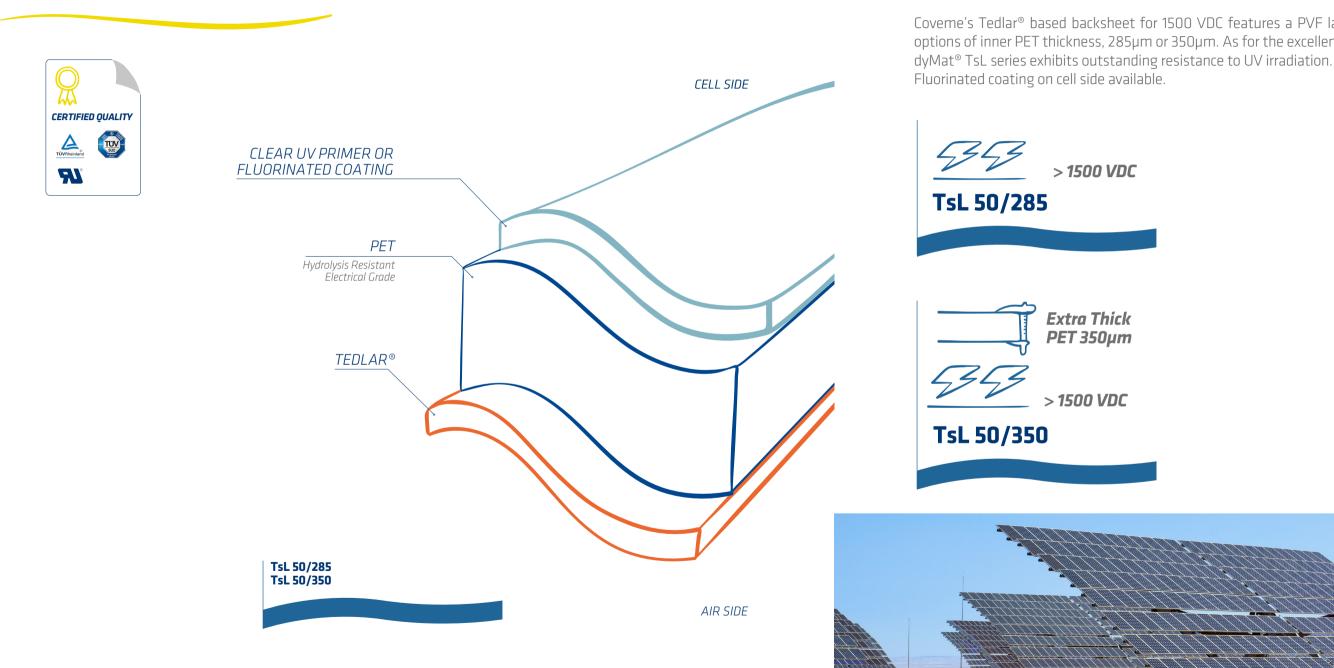


DYMAT[®] HMIRROR LR >>paq. 50

It is possible to use dyMat[®]HMirror LR reflective laminates for retro-fitting of PV installations to increase the final output.

dyMat[®] CLEAR TEDLAR[®] BASED



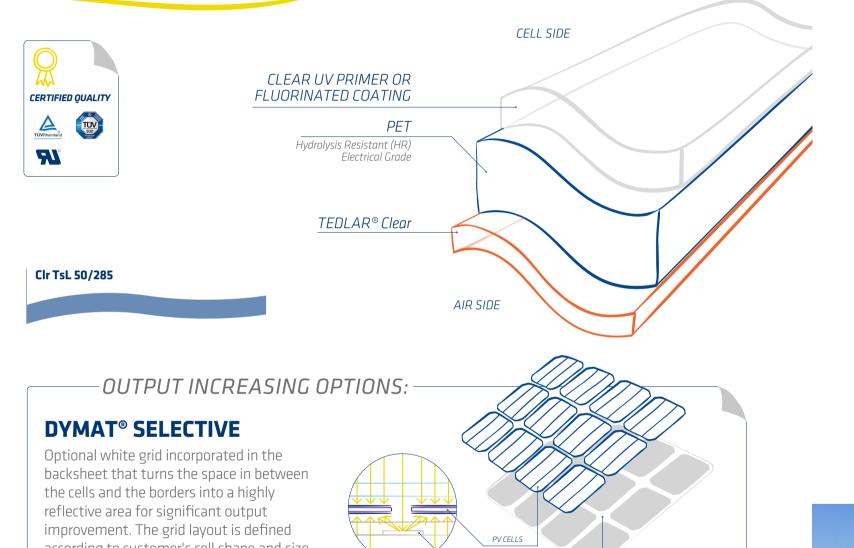


dyMat[®] WHITE TEDLAR[®] BASED

Coveme's Tedlar[®] based backsheet for 1500 VDC features a PVF layer of 25µm thickness combined with two options of inner PET thickness, 285µm or 350µm. As for the excellent Tedlar[®] weatherability properties, Coveme







dyMat[®] CLEAR TEDLAR[®] BASED

Totally transparent Tedlar[®] based backsheets for bifacial or standard modules in BIPV, utility, greenhouse, commercial installations, and grid or off grid application. This new generation of clear backsheets from Coveme with special UV primer allows to replace standard backsheets for high transparency solutions. dyMat [®] Tedlar[®] Clear for 1500 VDC features a thicker inner PET layer in order to comply with the new IEC rules for 1500 VDC insulation. Fluorinated coating on cell side available.

> 1500 VDC **Cir TsL 50/285**

according to customer's cell shape and size.

BACKSHEET WITH WHITE GRID





DYMAT[®] HMIRROR LR >>paq. 50

It is possible to use dyMat[®]HMirror LR reflective laminates for retro-fitting of PV installations to increase the final output.







High humidity barrier



High humidity barrier + UV protection

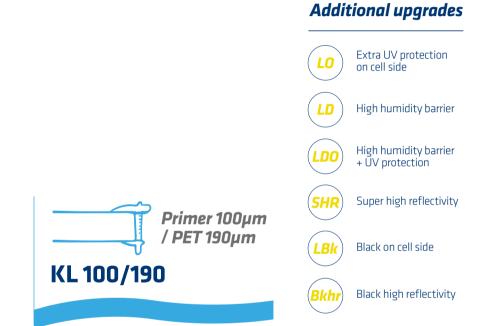
1000 VDC PVDF BASED BACKSHEETS

superior resistance to UV irradiation. Clear version available upon request. CELL SIDE Primer 50µm **CERTIFIED QUALITY** / PET 250µm TÜVRheinland PRIMER KL 50/250 ۶Ľ PET Hydrolysis Resistant Électrical Grade Primer 75µm / PET 150µm **PVDF**® KL 75/150 KL 50/250 KL 75/150 KL 100/190 AIR SIDE

1000/1500 VDC PVI based backsheets

Coveme's PVDF based backsheet for 1000 VDC features a PVDF layer combined with several options of inner PET thickness ranging from 150µm up to 250µm. This Coveme fluoro-based backsheet, dyMat® KL series, features a

dyMat[®] PVDF BASED





1500 VDC PVDF BASED BACKSHEETS

Clear version available upon request. CELL SIDE **CERTIFIED QUALITY** TÜVRheinland >1500 VDC (in oil) PRIMER **Я** KL 50/250 PET Hydrolysis Resistant Electrical Grade >1500 VDC NEW IEC Standard **PVDF**® Compliant KL 50/285 AIR SIDE KL 50/250 KL 50/285

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Coveme's PVDF based backsheet for 1500 VDC features a PVDF layer combined with a thicker inner PET layer. This Coveme fluoro-based backsheet, dyMat KL series, features a superior resistance to UV irradiation.

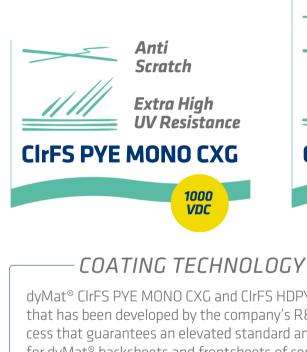




1000 - 1500 VDC dyMat[®] FRONTSHEETS

dyMat[®] CLEAR FRONTSHEETS

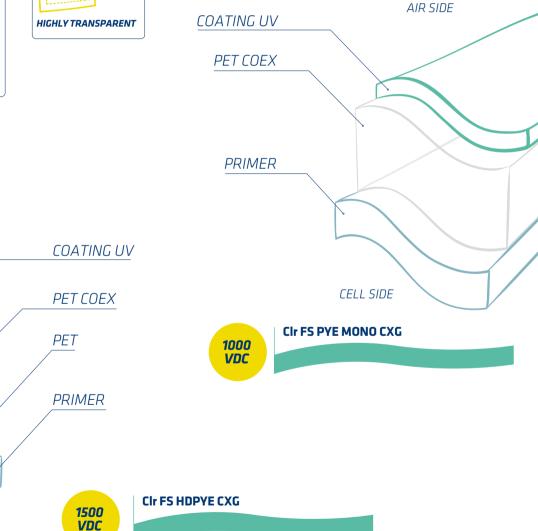
This new generation of clear frontsheets developed by Coverne features an extra high UV and hydrolysis resistant polymer and is employed instead of glass, in semi-flexible and lightweight module. These highly transparent frontsheets are characterized by a specific coating with outstanding anti-scratch and anti-abrasion properties. dyMat[®] frontsheets are designed for up to 1500 VDC for pv modules in rooftop, automotive or nautical installations and grid or off grid application. Matt anti-glare versions are available.

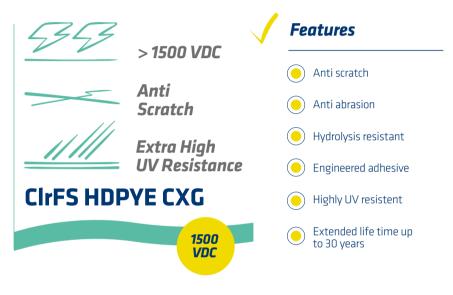




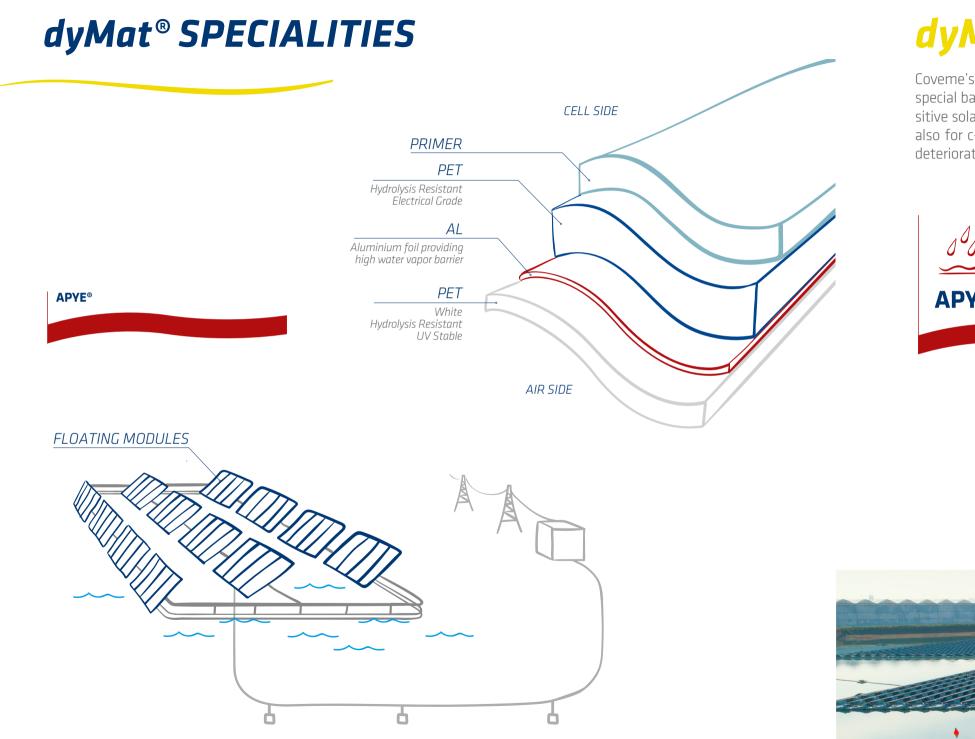


CELL SIDE





dyMat[®] CIrFS PYE MONO CXG and CIrFS HDPYE CXG feature an innovative coating, proprietary of Coverne, that has been developed by the company's R&D departments. It is applied in an ultra- modern coating process that guarantees an elevated standard and combines the latest UV coating and EB curing technologies for dyMat[®] backsheets and frontsheets of constant and reproducible quality.



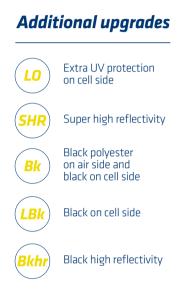
42

dyMat[®] FOR FLOATING PV SYSTEMS

Coveme's Aluminum backsheet features a special AI layer of thickness variable between 9µm up to 50µm. The special backsheet construction allows an extra low WVTR and a superior moisture protection for humidity sensitive solar cells. Therefore, it is the most suitable solution for thin film (CIGS and a-Si) flexible PV modules and also for c-Si PV modules used in floating installations where high humidity and high temperature can easily deteriorate the module power output.



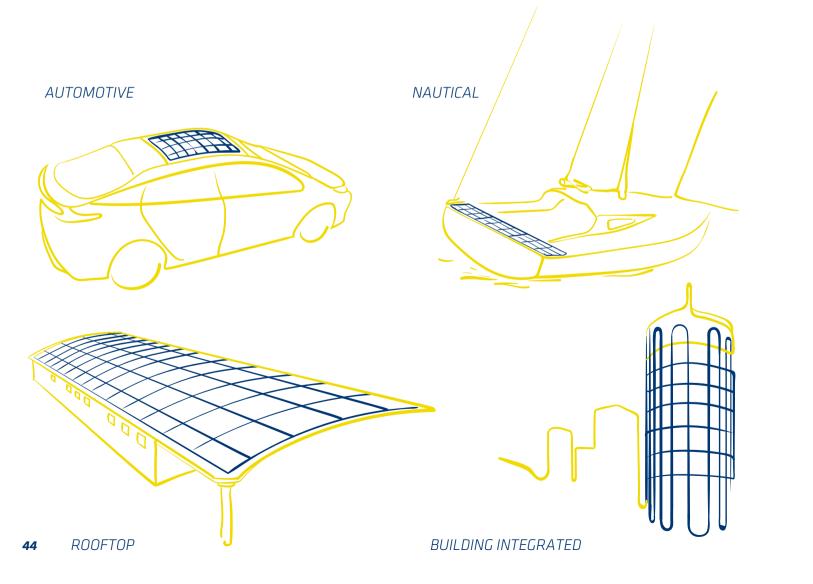
Extra Low WVTR





dyMat® Specialities

Coveme has developed specific dyMat[®] films and laminates that are employed as frontsheet or backsheet in flexible lightweight photovoltaic modules. For printed solar cells Coveme offers special films with printable coatings and high dimensional stability. Applications include rooftop, building integrated , automotive , nautical and all surfaces with limited loading capacity.



dyMat[®] FOR FLEXIBLE, PRINTED AND ORGANIC PV

dyMat[®] CIr Frontsheet is a totally transparent laminate with a special coating for enhanced UV and scratch resistance combined with UV filtering properties. These characteristics make it particularly suitable to be employed as a frontsheet in flexible photovoltaics. For the back protection of these modules Coveme offers a range of high performance dyMat[®] Backsheets in different colours that guarantees durability over the years, electrical insulation and high resistance to weathering agents such as moisture and extreme temperatures . In the field of printable and organic photovoltaics Coveme offers its dyMat[®] Printable, a heat stabilized and surface treated polyester film suitable for roll to roll and sheet printing processes.







dyMat° Specialities

Coveme has developed a dyMat[®] laminate with mirror functions for photovoltaic concentrators and concentrating solar power plants. Compared to standard glass dyMat[®] Mirror HR that has several advantages in the functioning and for the energy output of these installations:

Lower weight due to thinner components

Lower material and installation costs

Flexible material adaptable to any design and application

Easier handling and shipping

CONCENTRATOR PHOTOVOLTAICS - CPV

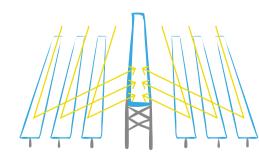
Concentrator Photovoltaics

CONCENTRATING SOLAR POWER - CSP



Solar Power Tower





Linear Fresner Reflector



dyMat[®] FOR CONCENTRATOR PHOTOVOLTAICS (CPV) AND CONCENTRATING SOLAR POWER (CSP)

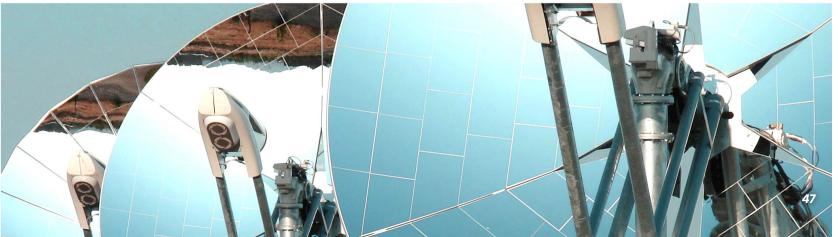
Coveme dyMat[®] Mirror HR is a multilayer substrate, made of two layers of polyester film with a metallization in between. The front side is an ultra clear polyester film coated with a UV resin, the backside is heat sealable, suitable for coil lamination on galvanized steel. The metallized layer guarantees the high performance and durability of solar concentrators. The surface coating provides resistance to abrasion scratch, and has been designed by our engineers for high durability to UV exposure.



Mechanical Strength

High Durability to UV

dyMat[®] Mirror HR





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Excellent Optical Performance

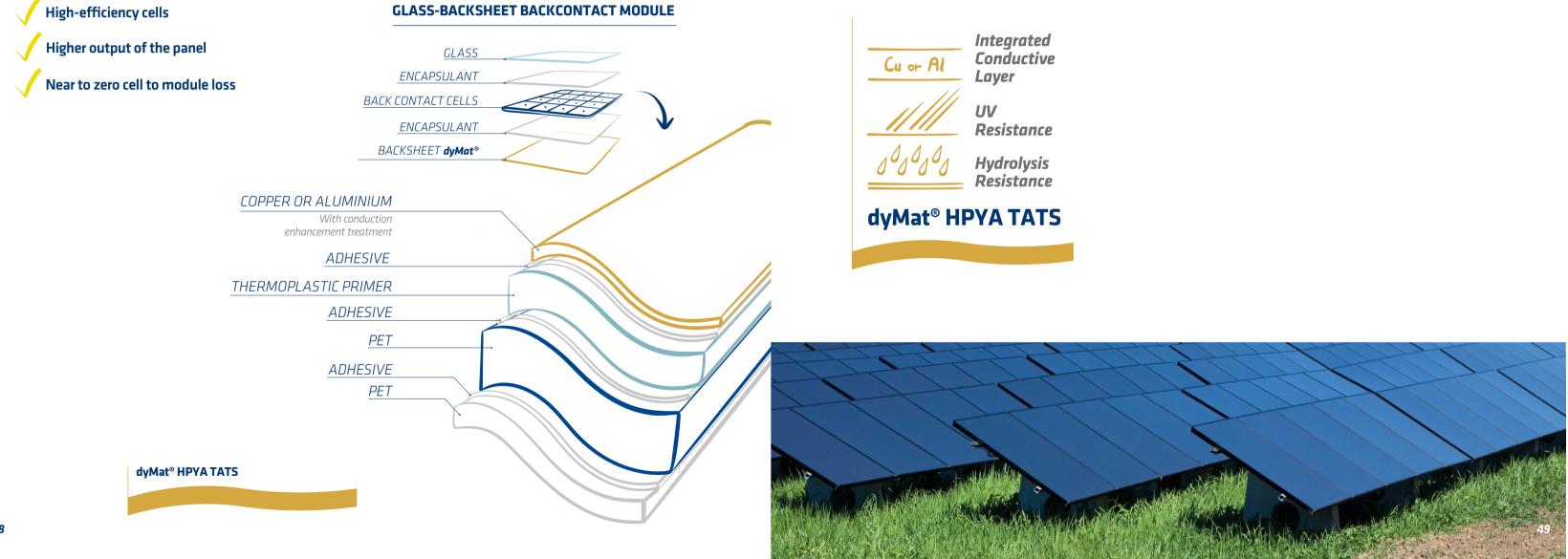
Scratch Resistance

dyMat® Speciali

Coveme has been a pioneer in the development of special backsheets with an integrated conductive layer for PV modules made with backcontact PERC-MWT and IBC cells. There are specific solutions for glass-backsheet and glass-glass modules that guarantee a higher manufacturing yield.

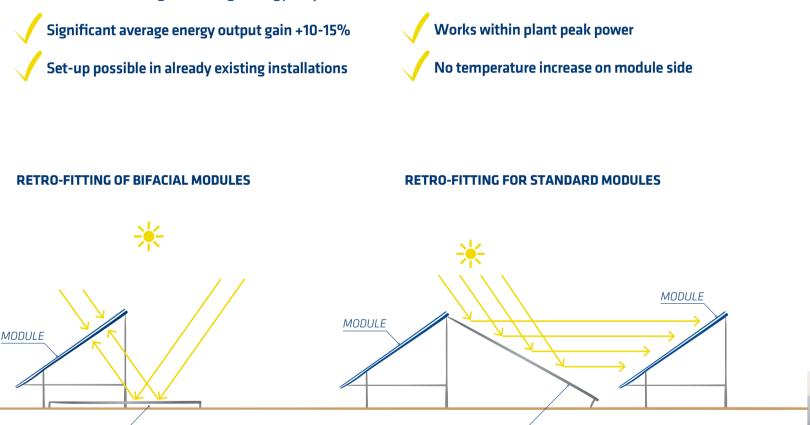
dyMat[®] FOR BACKCONTACT TECHNOLOGY

dyMat [®] H PYA TATS is an innovative backsheet made of high perfomance polyester, a thermoplastic primer and a copper or aluminium conductive layer for the manufacturing of backcontact photovoltaic modules. The passivation treated conductive layer is designed to become the electrical circuit for the back connection of the cells, whereas the pet film functions as back protection for the module.



dyMat[®] Specialities

Coveme has developed a highly reflective laminate developed for the retrofitting of Bifacial and standard PV modules. dyMat[®] HMirror LR is installed between the module rows and reflects the sun light back onto the module, thus increasing the average energy output of the installation.

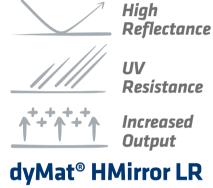


dyMat[®] HMirror LR

dyMat[®] HMirror LR

dyMat[®] FOR RETRO-FITTING OF PV INSTALLATIONS

dyMat[®] HMirror LR polymeric mirror film is a multilayer metallized laminate with a special scratch abrasion and UV resistant coating. The product is specifically designed for retro-fitting and features strong durability and high reflectance.





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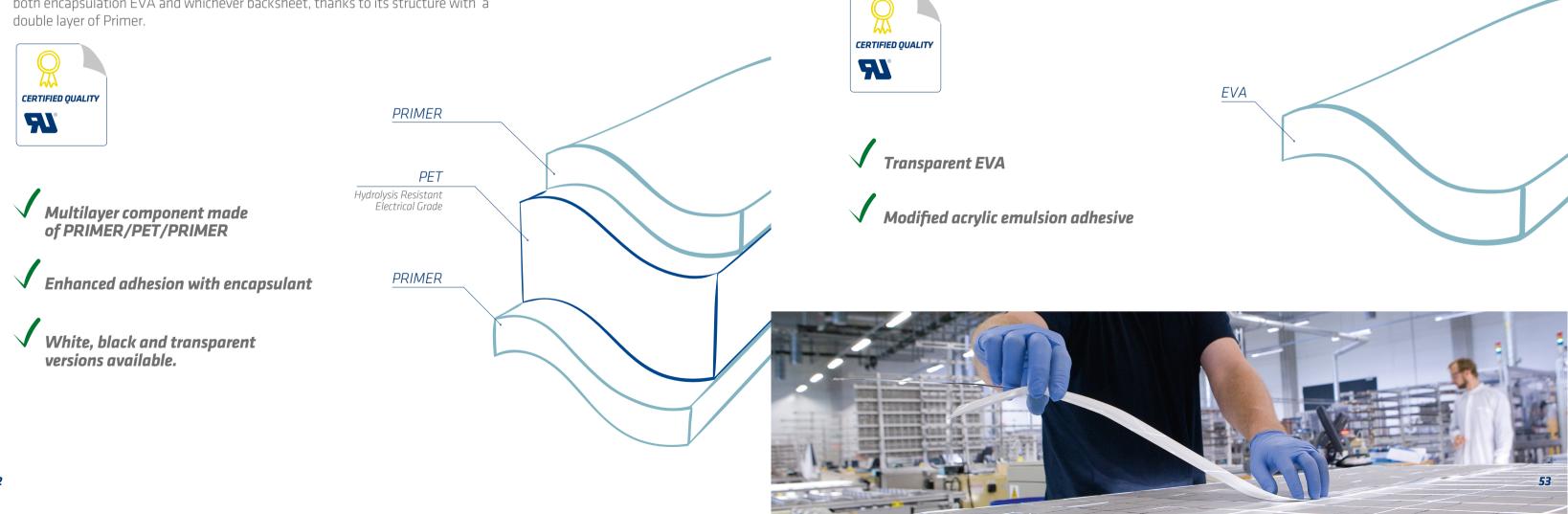
dyMat[®] Specialities ACCESSORIES

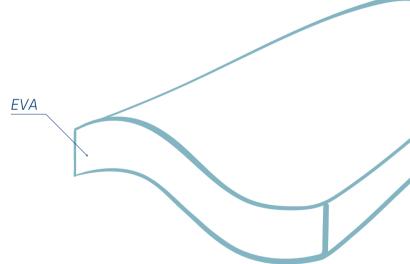
dyMat EPE®

dyMat EPE® is designed to be used as electrical insulator in between ribbons and bus bars in PV module fabrication. The material has a perfect bonding with both encapsulation EVA and whichever backsheet, thanks to its structure with a



Transparent adhesive tape made of EVA. It is used to fix components such as cells, ribbons etc. during PV module fabrication. In the lamination process the substrate melts and becomes totally embedded with encapsulating EVA.





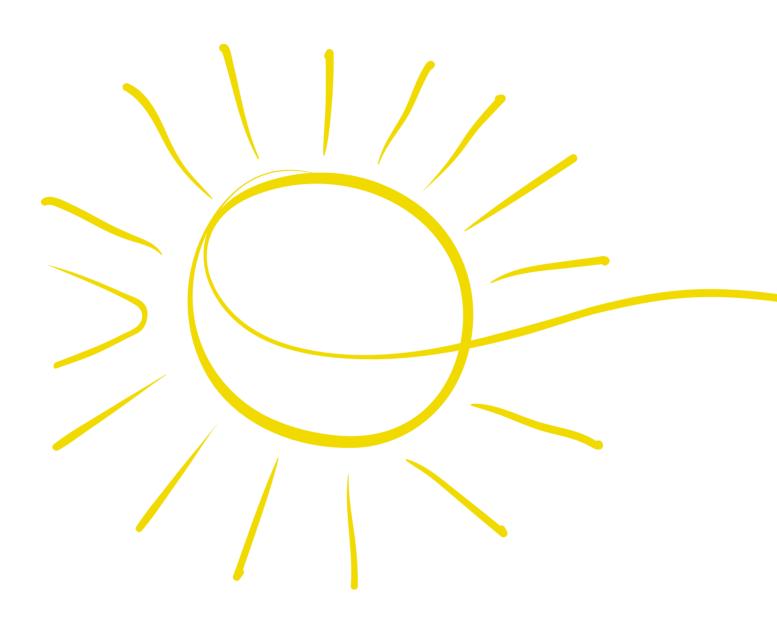
AWARDS & CERTIFICATIONS



Coveme's is certified ISO 9001: 2015 for quality management standards, ISO 14001: 2015 for environmental management and ISO 45001:2018 for occupational health and safety.













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